



Viking Replacement Parts List

HV 3203 - 2972 Pump

Item	Viking Part #	Part Name	Delta T Part #
1	2-507-003-375	Locknut	204-00001-00
2	2-807-003-375	Lockwasher	204-00002-00
3	2-140-001-781	End cap for bearing housing *	204-00023-00
4	2-288-003-210	Bearing spacer collar (2 required) (set of 2)	204-00003-00
5	2-283-007-378	Lip seal for bearing housing (2 required) *	204-00004-00
6	2-055-012-375	Ball bearing	204-00005-00
7	3-060-034-922	Bearing housing with set screw *	204-00033-00
8	2-487-245-260	Seal holder	204-00037-00
9	2-505-004-375	Seal holder nut (2 required)	204-00027-00
10	2-066-005-375	Seal Holder bolt (2 required)	204-00039-00
11	2-283-105-381	Lip seal for mechanical seal	204-00035-00
12	2-469-002-376	Grease fitting	204-00028-00
13	3-075-303-080	Bracket and bushing	204-00040-00
14	2-150-004-255	Capscrew for bracket (8 required)	204-00041-00
15	2-109-003-880-02	Bracket bushing *	204-00008-00
16	2-475-012-999	Mechanical seal	204-00034-00
17	2-313-001-806-15	Bracket gasket	204-00010-00
18	1-294-801-100	Casing	204-00011-00
19	2-542-001-376	Pipe plug	204-00043-00
20	3-566-55H-012-34	Rotor and shaft*	204-00042-00
21	3-418-403-105-42	Idler and bushing	204-00015-00
22	2-095-011-880-02	Idler bushing *	204-00020-00
23	2-309-001-806-15	Head gasket	204-00012-00
24	2-433-004-321	Idler pin (plain)	204-00026-00
25	3-307-401-011	Head (plain) & idler pin	204-00014-00
26	2-150-004-255	Capscrew for head (5 required)	204-00041-00
27	2-572-002-271	Seal plate	204-00038-00
28	2-556-006-375	Snap Ring (goes on shaft behind bearing spacer collar)	204-00047-00

Note: Any part followed by an * IS NOT INTERCHANGEABLE with any pump other than the one specified above. Please give MODEL and SERIAL NO when ordering parts. Part numbers are listed as a guide, but many units have special parts not covered by this list. Prices are subject to change without notice.